

## August 21, 2024

## Ref:- GHL/2024-25/EXCH/50

The General Manager Dept. of Corporate Services BSE Limited, P J Towers, Dalal Street, Mumbai - 400 001

The Manager Listing Department National Stock Exchange of India Limited Exchange Plaza, C-1, Block G, Bandra Kurla Complex, Bandra (E), Mumbai - 400 051

Scrip Code: 543654

Symbol: MEDANTA

Sub: Intimation for Schedule of Analysts/Institutional Investors Meeting

Dear Sir(s),

Pursuant to Regulation 30 read with Schedule III of SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015, we would like to inform you that the Company's Representatives will be participating in the following Investors/Analysts meet:

S. No.	Date of Meeting	Name of Investor/Analyst Firm	Type of Meeting	Place of Meeting	Mode of Meeting
1.	August 28, 2024	Meeting will be organized by Motilal	One to one & Group	Mumbai	Physical
2.	August 29, 2024	Oswal	Meeting	1	1

Please note that, no Unpublished Price Sensitive Information is proposed to be shared, thereat.

Kindly take the above on record.

## For Global Health Limited

Rahul Ranjan Company Secretary & Compliance Officer M. No. A17035



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