



August 15, 2024

Ref:- GH/2024-25/EXCH/48

The General Manager
Dept. of Corporate Services
BSE Limited,
P J Towers, Dalal Street,
Mumbai - 400 001

The Manager
Listing Department
National Stock Exchange of India Limited
Exchange Plaza, C-1, Block G,
Bandra Kurla Complex,
Bandra (E), Mumbai - 400 051

Scrip Code: 543654

Symbol: MEDANTA

Sub: Newspaper Advertisement

Dear Sir(s),

Pursuant to the provisions of Regulation 30 and 47 of the SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015, please find enclosed herewith the copies of Newspaper Advertisements published in "*Financial Express*" (English) and "*Jansatta*" (Hindi) on Thursday, August 15, 2024, intimating the details regarding the 20th Annual General Meeting of the Company scheduled to be held on **Thursday, September 19, 2024 at 12 Noon (IST)**, through Video Conferencing ('VC')/Other Audio Visual Means ('OAVM').

You are requested to kindly take the same on record.

Yours faithfully

For Global Health Limited

Rahul Ranjan
Company Secretary & Compliance Officer
M. No. A17035

Encl: a/a



